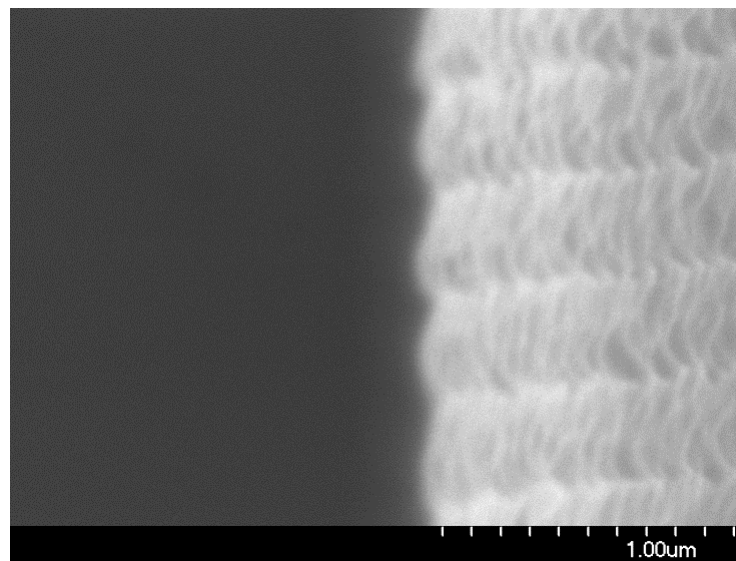
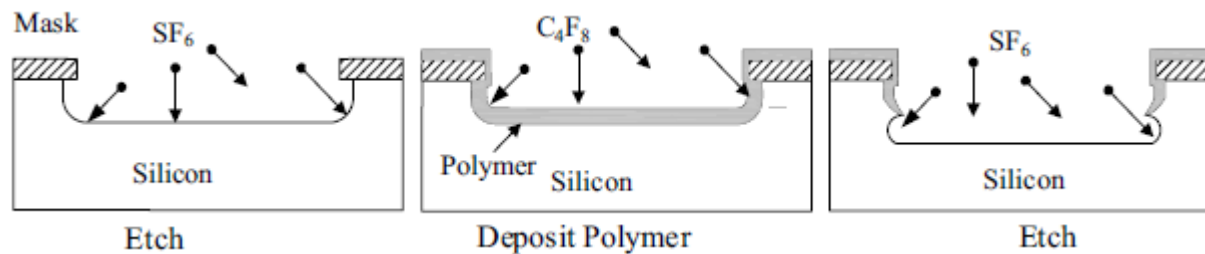


# Deep RIE 장비 Manual

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## Deep RIE Etching 개요



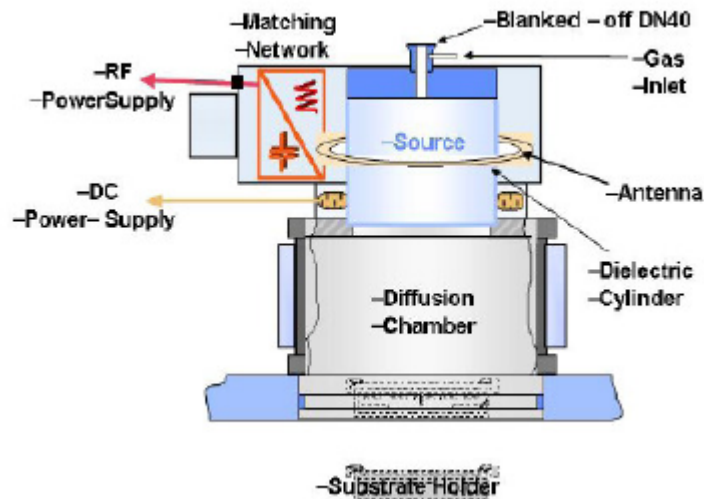
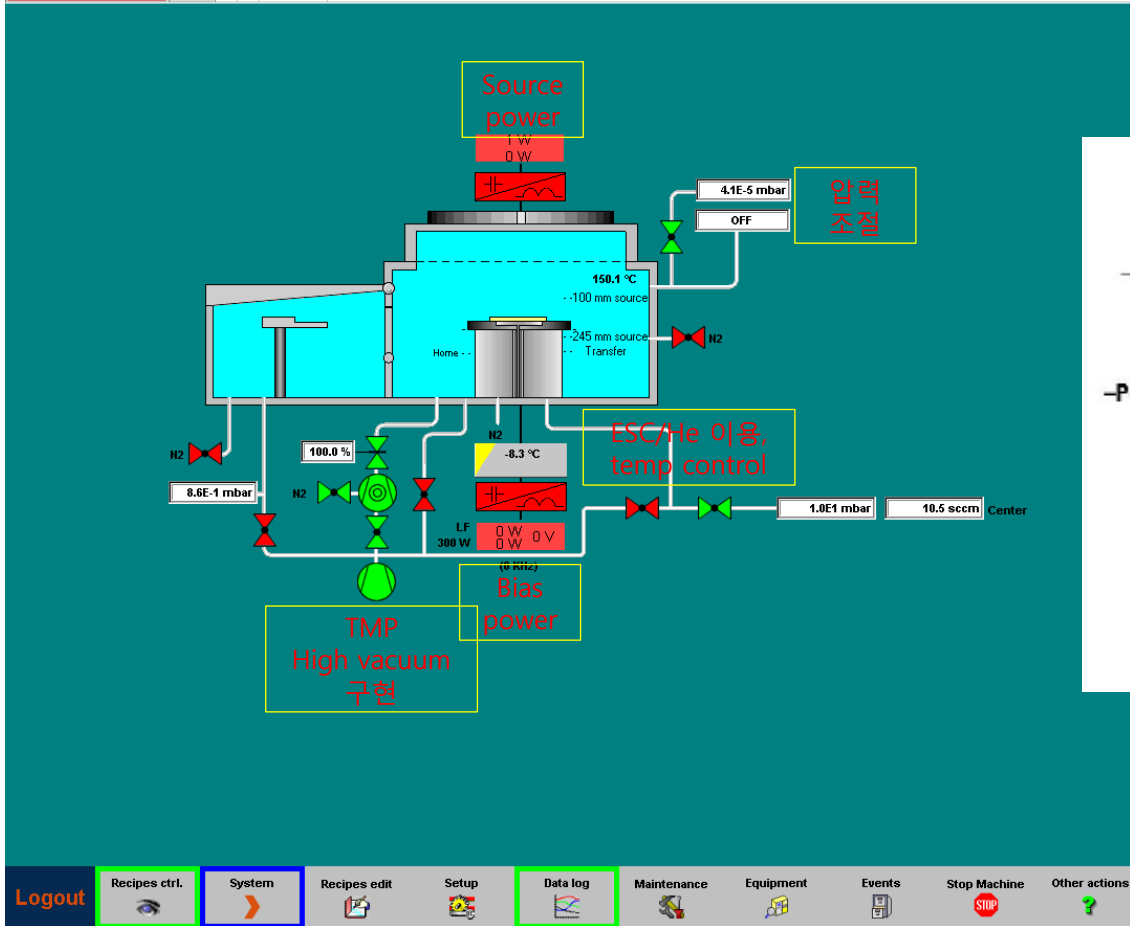
Bosch process 에 의한 scallop effect 발생



# Etch process 개요

## Tegal200 schematic

P1 OK	01/16/2012 2:56:09 pm	<b>tegal</b>	<b>System</b>	User : D. recipe	D. Param. :
DNET A#00	SS 02:41:52 PM CP1 P1 Standard Recipe start : SPC BOSH 2UM S1813			!ANOTOOLS : None	!ANOTOOLS
NO EPD	SS 02:41:51 PM CP1 P1 Step start : THERM -10C 200MM				
UPS: 100%	SS 02:41:50 PM CP1 Sequence start : SPC BOSH 2UM S1813				
NO TM	MI 02:41:49 PM Data logging start : D:\AMS110\Data\12-01-16 14H41M38\CP1-SPC BOSH 2UM S1813-P1-12-01-16 14H41M38.acq				
SECS Comm. : None	SS 02:41:47 PM Batch start : 12-01-16 14H41M38 - Maintenance -				
	SS 02:41:47 PM Scheduler start				



Process chamber



























# Process parameter

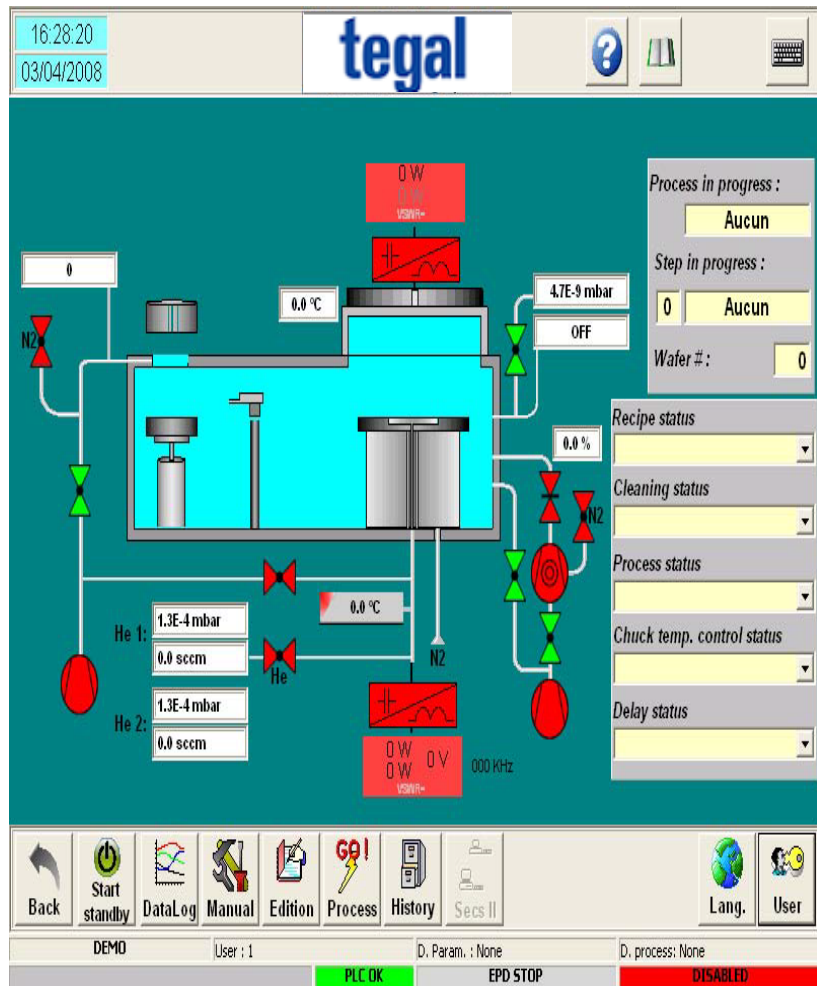
구분	설명	비고
Source Power( $W_s$ )	RF Power (13,56MHz) applied on the antenna, initiating & maintaining the plasma ON.	
Pressure( $p$ )	Pressure in the diffusion chamber	
Bias Power( $W_b$ )	Power applied to the chuck, can be Radio Frequency (13,56MHz) or Low Frequency (280kHz –320kHz)	
Gas pulse	Flow and duration, for etch, deposition, and polymer removal phases	
Chuck Distance	Distance between source and wafer Chuck	

## General parameter trends

- $\nearrow W_s$ ,  $\nearrow$  Etch rate,  $\nearrow$  polymer removal rate & deposition rate.
- $\nearrow P$ ,  $\nearrow$  Etch rate,  $\nearrow$  polymer deposition rate.
- $\nearrow W_b$ ,  $\nearrow$  Etch rate,  
 $\searrow$  Selectivity
- $\nearrow$  Source -chuck distance,  $\searrow$  Etch rate  
 $\nearrow$  Selectivity

# Process choice summary

	Bosch Std	O <sub>2</sub> on C <sub>4</sub> F <sub>8</sub>	Tripulse	Non-pulse
High etch rate				
High aspect ratio				
High aspect ratio on small features				
High selectivity				
High smoothness				
No scallops				



Item	Designation	설명	비고
①	Back	Back to the previous screen.	
②	Start Standby	Access to the "Machine Stand by" function.	
③	Data Log	Access to the "Data Logging" function.	
④	Manual	Access to the "Maintenance" function.	
⑤	Edition	Access to the "Process edition" function.	
⑥	GO ! Process	Access to the "Run Process" function.	
⑦	History	Access to the "History" function.	
⑨	Maint.	Direct access to the "Maintenance times" function. This icon appears only if a working time period has elapsed in order to inform you that a maintenance operation has to be carried out.	
⑩	Alarm	Direct access to the "Alarms" screen. This icon appears only if a fault has occurred on the machine.	
⑪	Lang.	Access to the "Language" function.	
⑫	User	Access to the "User management" function.	



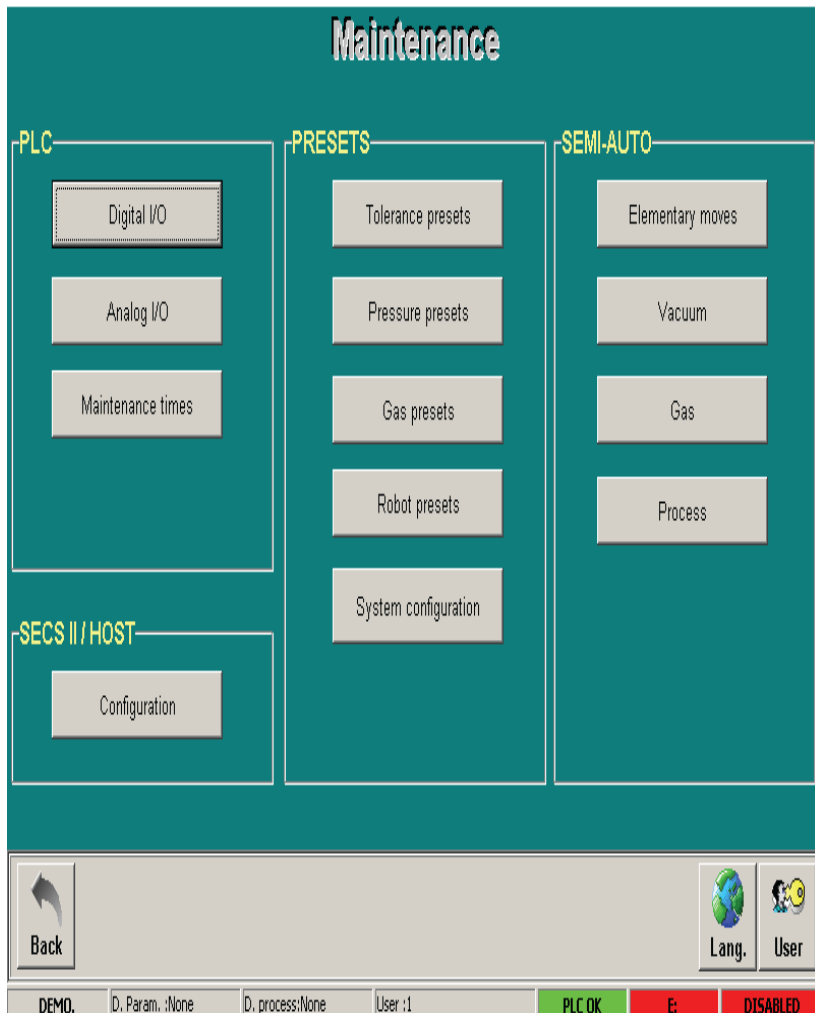
## ② Start stanby

The "Machine Stand by" function allows to protect the chuck alumina when the machine is not operating. To do it, a dummy wafer is automatically loaded on the chuck and remains in place as long as the machine is not used. This operation allows to avoid any possible contamination. Click the "Start Standby" button in the Navigation area. Depending on the configuration of your machine, different messages may be displayed.

## ③ Data log

- 1) logging of curves representative of defined PLC analog and DeviceNet™ inputs,
- 2) logging of flow/pressure curves,
- 3) logging of leak back rate curves,
- 4) throttle valve management.

## ④ Manual



**Maintenance**

- PLC**
  - Digital I/O
  - Analog I/O
  - Maintenance times
- PRESETS**
  - Tolerance presets
  - Pressure presets
  - Gas presets
  - Robot presets
  - System configuration
- SEMI-AUTO**
  - Elementary moves
  - Vacuum
  - Gas
  - Process
- SECS II / HOST**
  - Configuration

Back Lang. User

DEMO D. Param.:None D. process:None User :1 PLC OK E DISABLED

### 1. PLC

- 1) Digital I/O, Analog I/O : Direct access to the PLC controls
- 2) Maintenance times : Direct access to the "Maintenance times" function

### 2. Presets

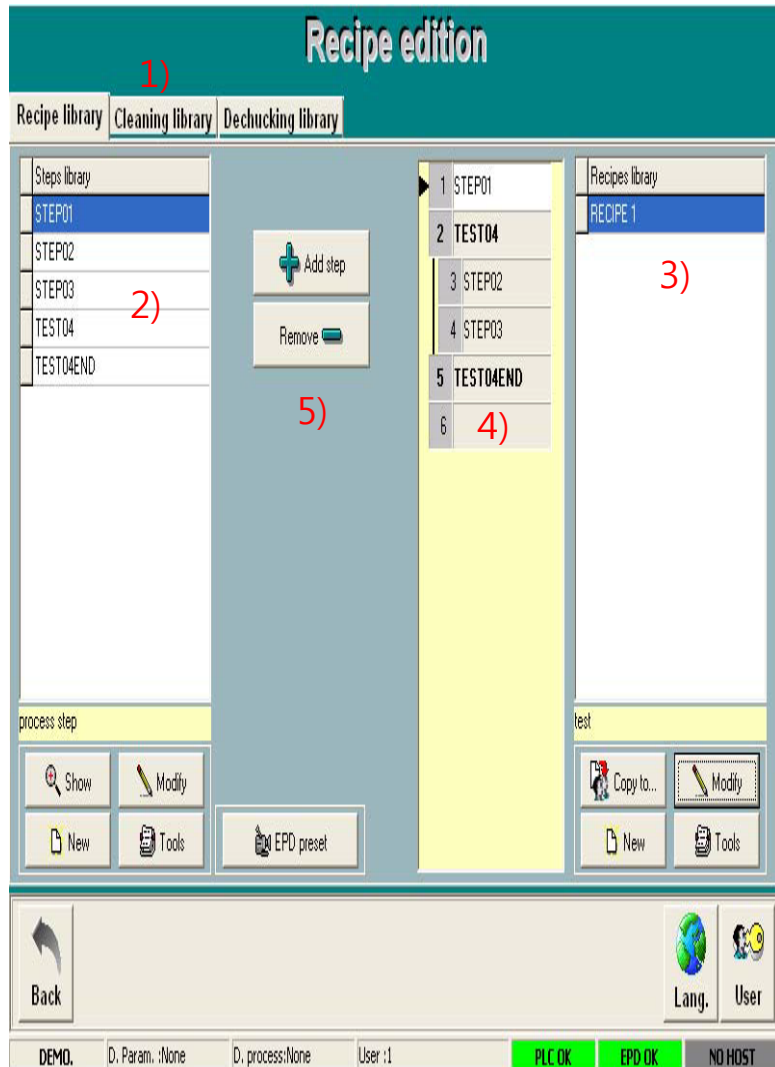
- 1) Tolerance presets : 각 setting값의 tolerance값 부여
- 2) Pressure presets : 압력 setting값에 대한 tolerance값 부여
- 3) Gas presets : 사용하는 Gas setting값의 tolerance값 부여
- 4) Robot presets : count 조정을 통해 robot moving 제어

### 3. Semi-Auto

- 1) Elementary moves: wafer 위치 manual moving
- 2) Vacuum : chamber venting/pumping 기능
- 3) Gas : Gas manual flow
- 4) Process : temp, he flow 등 prcess para 조정



## ⑤ Edition



### 1) Library

- 1) Recipe library : process recipe
- 2) Cleaning library : cleaning recipe
- 3) Dechucking library : sample dechcking recipe

### 2) Step library

- 1) process, delay, chuck temp, loop control recipe

### 3. Recipe library

- 1) temp,He pressure, process recipe 모음

### 4. Recipe detail

- 1) batch recipe 형성 : temp,He pressure, process recipe setting, 5)항목을 통해 순서 변경 가능



## ⑥ Go! Process

- create a new batch which will define the etching recipe to be executed for each wafer
- load/save an existing batch
- choose a dechucking recipe (**only for the machines equipped with an ESC PIN chuck**). **The dechucking recipe is executed after the etching recipe** to ensure a correct unloading of the wafer.
- choose a cleaning recipe. The cleaning recipe is executed after the wafer is unloaded.
- run the selected batch processing
- follow the progression of the batch processing in real time.



**감사합니다.**

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